



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-567-145
Job Sheet 178856



Part No: D350-567-145

Job Qty: 1 ea

Part Name: Floor Window Close Out (AS350 B3e)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/8/18

Job Tracking No:

Created By: Linda Lacelle

Due Date: 6/22/18

Type: AOG

Description:

Note: DWG REV F IPP REV:A 13.04.01 AS PER DSI9590 REV.E DD VERF:JLM

Ship Via:

Bill of Materials

JUN 11 2018

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier			Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/22/18	6/22/18	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	1 pcs	6/22/18	6/22/18	0.00	0.00	Packaging1-3		
120	QC	1 pcs	6/22/18	6/22/18	0.00	0.00	QC4		
130	Packaging	1 pcs	6/22/18	6/22/18	0.00	0.00	Packaging3-1		
135	DC	1 pcs	6/22/18	6/22/18	0.00	0.00	DC		
140	QC21-FG	1 Ea	6/22/18	6/22/18	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP D350-567-145 Location: FG033
Descriptions: 135 - Photocopy bluefile & type labels per PPP D350-567-145 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-3A	Bolt	5 Ea (5 ea)	90-Start up Operation	5066936
AN525-10R6	Screw	2 Ea (2 ea)	90-Start up Operation	FM137367
AN525-832R7	Screw	2 Ea (2 ea)	90-Start up Operation	5067896
CB200	Acrylic Adhesive, 3.5G	1 pcs (1 ea)	90-Start up Operation	5078151
D3802-1	Window Seal (\$ Per Foot)	2 Ea (2 ea)	90-Start up Operation	5069414
D4435-9	Bracket	2 Ea (2 ea)	90-Start up Operation	5078339
D4436-041	Aft Bracket Assembly	1 Ea (1 ea)	90-Start up Operation	5083607
D4441-1	Rubber Seal	2 ft (2 ea)	90-Start up Operation	5151347
D4730-020-030	Velcro Strip 2.0W/ X 3.0L	1 Ea (1 ea)	90-Start up Operation	5077997
D4971-041	T/R Bellcrank Cover Assembly	1 Ea (1 ea)	90-Start up Operation	5069570 5084637
D5076-041	Fwd Bracket Assembly	1 Ea (1 ea)	90-Start up Operation	508179
MS21042L06	Nut	7 Ea (7 ea)	90-Start up Operation	5049834
MS21042L08	Nut	2 Ea (2 ea)	90-Start up Operation	5044234
MS21042L3	Nut	5 Ea (5 ea)	90-Start up Operation	5075328
MS21059L3	Nut Plate	2 Ea (2 ea)	90-Start up Operation	5079114
MS35206-229	Screw	7 Ea (7 ea)	90-Start up Operation	5067268
NAS1149F0332P	Washer	10 Ea (10 ea)	90-Start up Operation	5068663
NAS1149FN616P	Washer	14 Ea (14 ea)	90-Start up Operation	5064085
NAS1149FN816P	Washer	2 Ea (2 ea)	90-Start up Operation	FM17316-25

DQA: _____

Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____

Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐				
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval		
Description Work Order Deviation		Disposition		Completed By		
				Lead hand / Supervisor Approval Verification		
				QC / QA Coordinator Approval		
Root Cause						
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temp ☐ Set-u ☐ BOM ☐ Brok ☐ Insp ☐ Cor ☐ Co ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Over Loss/Surge ☐ io/Program ☐ in ☐ eld ☐ rong Stock Pulled ☐ it of Sequence ☐ if-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐		Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
		OTHER : _____				

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-3A	5	543	0
	AN525-10R6	2	182	0
	AN525-832R7	2	63	0
	CB200	1	31	0
	D3802-1	2	46	0
	D4435-9	2	12	0
	D4436-041	1	0	0
	D4441-1	2	63	0
	D4730-020-030	1	10	0
	D4971-041	1	2	0
	D5076-041	1	1	0
	MS21042L06	7	153	0
	MS21042L08	2	1,540	0
	MS21042L3	5	1,902	0
	MS21059L3	2	240	0
	MS35206-229	7	144	0
	NAS1149F0332P	10	1,933	0
	NAS1149FN616P	14	97	0
	NAS1149FN816P	2	222	0
Part Specifications				
Specifications could not be found.				

Plex 6/8/18 10:54 AM dart.lacelle.linda

DQA: _____

Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____

Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003787	S079707	AN3-3A	Bolt	S066936	ST350	5
003787	S079706	AN525-10R6	Screw	FM137307	ST329	2
003787	S079680	CB200	Acrylic Adhesive, 3.5G	S078151	LG001	1
003787	S083113	D4435-9	Bracket	s078339	ST091	2
003787	S083110	D4436-041	Aft Bracket Assembly	s083017	ST618	1
003787	S079696	D4730-020-030	Velcro Strip 2.0W/ X 3.0L	S077992	ST112	1
003787	S083109	D5076-041	Fwd Bracket Assembly	S082779	ST617	1
003787	S079691	MS21042L06	Nut	S049834	ST303	7
003787	S079690	MS21042L08	Nut	S044234	ST303	2
003787	S079689	MS21042L3	Nut	S075328	ST303	5
003787	S079688	MS21059L3	Nut Plate	S079114	ST301	2
003787	S079687	MS35206-229	Screw	S067268	ST271	7
003787	S079665	NAS1149F0332P	Washer	s071415	ST262	10
003787	S079660	NAS1149FN616P	Washer	s064085	ST263	14
003787	S079656	NAS1149FN816P	Washer	f117316-25	ST263	2

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003787	S079707	AN3-3A	Bolt	S066936	ST350	5
003787	S079706	AN525-10R6	Screw	FM137307	ST329	2
003787	S079680	CB200	Acrylic Adhesive, 3.5G	S078151	LG001	1
003787	S083113	D4435-9	Bracket	S078339	ST091	2
003787	S083110	D4436-041	Aft Bracket Assembly	S083017	ST618	1
003787	S079696	D4730-020-030	Velcro Strip 2.0W/ X 3.0L	S077992	ST112	1
003787	S084679	D4971-041	T/R Bellcrank Cover Assembly	S084657	ST621	1
003787	S083109	D5076-041	Fwd Bracket Assembly	S082779	ST617	1
003787	S079691	MS21042L06	Nut	S049834	ST303	7
003787	S079690	MS21042L08	Nut	S044234	ST303	2
003787	S079689	MS21042L3	Nut	S075328	ST303	5
003787	S079688	MS21059L3	Nut Plate	S079114	ST301	2
003787	S079687	MS35206-229	Screw	S067268	ST271	7
003787	S079665	NAS1149F0332P	Washer	S071415	ST262	10
003787	S079660	NAS1149FN616P	Washer	S064085	ST263	14
003787	S079656	NAS1149FN816P	Washer	1117316-25	ST263	2

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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